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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name

RONOL Thread Cutting Oil

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture

Metalworking oil

Uses advised against

No data available.

1.3 Details of the supplier of the safety data sheet

Address

ROTHENBERGER Werkzeuge GmbH

Industriestraße 7 65779 Kelkheim

Telephone no. +49 (0) 61 95 / 800 - 1 Fax no. +49 (0) 6195 / 800 - 3500 e-mail info@rothenberger.com

Advice on Safety Data Sheet

sdb_info@umco.de

1.4 Emergency telephone number

+353 1 809 2166 (National Poisons Information Centre)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification in accordance with Regulation (EC) No 1272/2008 (CLP)

Aquatic Chronic 3; H412

Classification information

This product is assessed and classified using the methods and criteria below referred to in Article 9 of Regulation (EC) n° 1272/2008:

Physical hazards: determined through assessment data based on the methods or standards referred to in part 2 of Annex I to CLP

Health hazards and environmental hazards: determined through toxicological and ecotoxicological assessment data based on the methods or standards referred to in Part 3, 4 and 5 of Annex I to CLP.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008 (CLP Regulation)

Hazard pictograms

-

Signal word

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Hazard statement(s)

H412 Harmful to aquatic life with long lasting effects.

Precautionary statement(s)

P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.

P103 Read label before use.

P273 Avoid release to the environment.

P501 Dispose of contents/container to a facility in accordance with

local/regional/national/international regulations.

2.3 Other hazards

No data available.



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SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable. The product is not a substance.

3.2 Mixtures

Hazardous ingredients

	Hazardous ingredier			
No	Substance name		Additional information	
	CAS / EC / Index /	Classification (EC) 1272/2008 (CLP)	Concentration	%
	REACH no			
1	Baseoil - unspecific	ed, Distillates (petroleum), hydrotreated heavy		
	paraffinic			
	64742-54-7	Asp. Tox. 1; H304	< 100,00	%-b.w.
	265-157-1			
	649-467-00-8			
	-			
2	Phenol, isopropyla	ted, phosphate (3:1)		
	68937-41-7	Aquatic Chronic 4; H413	< 2,50	%-b.w.
	273-066-3	Repr. 2; H361fd		
	-	STOT RE 2; H3730		
	01-2119535109-41			
3	2-(2-heptadec-8-en	yl-2-imidazolin-1-yl)ethanol		
	95-38-5	Acute Tox. 4; H302	< 2,50	%-b.w.
	202-414-9	Skin Corr. 1C; H314		
	-	STOT RE 2; H373		
	01-2119777867-13	Aquatic Acute 1; H400		
		Aquatic Chronic 1; H410		
		Eye Dam. 1; H318		

Full Text for all H-phrases and EUH-phrases: pls. see section 16

No	Note	Specific concentration limits	M-factor (acute)	M-factor (chronic)
3	-	-	M = 10	-

No	Route, target organ, concrete effect
2	H361
	oral; -; -
	H373o
	oral; -; -
3	H373o
	oral; -; -

SECTION 4: First aid measures

4.1 Description of first aid measures

General information

Adhere to personal protective measures when giving first aid. Remove contaminated clothing and shoes and launder thoroughly before reusing. In case of persisting adverse effects, consult a physician.

After inhalation

Ensure supply of fresh air. In case of persisting adverse effects consult a physician.

After skin contact

When in contact with the skin, clean with soap and water. Consult a doctor if skin irritation persists.

After eye contact

Remove contact lenses. Rinse eye thoroughly under running water keeping eyelids wide open and protecting the unaffected eye (at least 10 to 15 minutes). Get immediate ophthalmic treatment.

After ingestion

Rinse mouth thoroughly with water. Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention if pain still persists.

4.2 Most important symptoms and effects, both acute and delayed



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Symptoms

Gastrointestinal complaints

4.3 Indication of any immediate medical attention and special treatment needed

No data available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Carbon dioxide; Extinguishing powder; Water spray jet; Fight big fire with directed water spray or Alcohol-resistant foam

Unsuitable extinguishing media

High power water jet

5.2 Special hazards arising from the substance or mixture

In the event of fire, the following can be released: Carbon dioxide (CO2); Carbon monoxide (CO); Nitrogen oxides (NOx); Sulphur oxides (SxOy)

5.3 Advice for firefighters

Use self-contained breathing apparatus. Wear protective clothing. Cool endangered containers with water spray jet. pay attention to backfire. Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Refer to protective measures listed in sections 7 and 8. High risk of slipping due to leakage/spillage of product.

For emergency responders

Personal protective equipment (PPE) - see Section 8.

6.2 Environmental precautions

Do not discharge into the drains/surface waters/groundwater. Do not discharge into the subsoil/soil.

6.3 Methods and material for containment and cleaning up

Pick up with absorbent material (e.g., sand, kieselguhr, acid binder, universal binder, sawdust). When picked up, treat material as prescribed under heading "Disposal considerations".

6.4 Reference to other sections

Information regarding safe handling, see chapter 7. Information regarding personal protective measures, see chapter 8. Information regarding waste disposal, see chapter 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling

Product inherent handling risks must be minimised taking the appropriate measures for protection and preventive actions. The working process should be designed to rule out the release of hazardous substances or skin contact as far it is possible by the state of the art. Avoid formation of oil dust.

General protective and hygiene measures

Do not eat, drink or smoke during work time. Keep away from foodstuffs and beverages. Wash hands before breaks and after work. Do not inhale vapours. Remove soiled or soaked clothing immediately.

Advice on protection against fire and explosion

Take precautionary measures against static charges.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures and storage conditions

Keep container tightly closed and dry in a cool, well-ventilated place.

Requirements for storage rooms and vessels



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Containers which are opened must be carefully resealed and kept upright to prevent leakage. Always keep in containers of same material as the original one.

Incompatible products

Substances to be avoided, pls. See chapter 10. Do not store together with: spontaneously combusting substances; Materials in contact with water emit flammable gases.

7.3 Specific end use(s)

No data available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

DNEL, DMEL and PNEC values

DNEL values (worker)

No	Substance name			CAS / EC no	
	Route of exposure	Exposure time	Effect	Value	
1	Phenol, isopropylated, ph	osphate (3:1)		68937-41-7	
				273-066-3	
	dermal	Long term (chronic)	systemic	0,416	mg/kg/day
	dermal	Short term (acut)	systemic	2000,00	mg/kg/day
	dermal	Short term (acut)	local	16,00	mg/cm ²
	inhalative	Long term (chronic)	systemic	0,145	mg/m³
	inhalative	Short term (acut)	systemic	700,00	mg/m³
2	2-(2-heptadec-8-enyl-2-im	idazolin-1-yl)ethanol		95-38-5	
				202-414-9	
	dermal	Long term (chronic)	systemic	0,06	mg/kg/day
	dermal	Short term (acut)	systemic	2	mg/kg/day
	inhalative	Long term (chronic)	systemic	0,46	mg/m³
	inhalative	Short term (acut)	systemic	14	mg/m³

DNEL value (consumer)

No	No Substance name			CAS / EC no	
	Route of exposure	Exposure time	Effect	Value	
1	Phenol, isopropylated, ph	osphate (3:1)		68937-41-7	
	·			273-066-3	
	oral	Long term (chronic)	systemic	0,04	mg/kg/day
	oral	Short term (acut)	systemic	50,00	mg/kg/day
	dermal	Long term (chronic)	systemic	0,208	mg/kg/day
	dermal	Short term (acut)	systemic	100,00	mg/kg/day
	dermal	Short term (acut)	local	8,00	mg/cm ²
	inhalative	Long term (chronic)	systemic	0,07	mg/m³
	inhalative	Short term (acut)	systemic	350,00	mg/m³

PNEC values

No	Substance name		CAS / EC no	
	ecological compartment	Туре	Value	
1	Phenol, isopropylated, phosphate (3:1)		68937-41-7	
			273-066-3	
	water	fresh water	0,00031	mg/L
	water	marine water	0,000031	mg/L
	water	fresh water sediment	0,185	mg/kg
	with reference to: dry weight			
	water	marine water sediment	0,018	mg/kg
	with reference to: dry weight			
	soil	-	2,50	mg/kg
	with reference to: dry weight			
	sewage treatment plant	-	100,00	mg/L
	secondary poisoning	-	1,85	mg/kg
	with reference to: dry weight			



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2	2-(2-heptadec-8-enyl-2-imidazolin-1-yl)ethanol		95-38-5	
			202-414-9	
	water	fresh water	0	mg/L
	water	marine water	0	mg/L
	water	fresh water sediment	0,376	mg/kg dry weight
	water	marine water sediment	0,038	mg/kg dry weight
	sewage treatment plant	-	0,27	mg/L

8.2 Exposure controls

Appropriate engineering controls

Ensure adequate ventilation, local exhaust at the work station if necessary.

Personal protective equipment

Respiratory protection

If workplace exposure limits are exceeded, a respiration protection approved for this particular job must be worn. In case of aerosol and mist formation, take appropriate measures for breathing protection in the event workplace threshold values are not specified.

Respiratory filter (gas): ABEK

Eye / face protection

Safety glasses (EN 166)

Hand protection

In case of intensive contact, wear protective gloves (EN 374). Before use, the protective gloves should be tested in any case for its specific work-station suitability (i.e. mechanical resistance, product compatibility and antistatic properties). Adhere to the manufacturer's instructions and information relating to the use, storage, care and replacement of protective gloves. Protective gloves shall be replaced immediately when physically damaged or worn. Design operations thus to avoid permanent use of protective gloves.

Appropriate Material nitrile rubber

Breakthrough time >= 480 min

Appropriate Material chloroprene

Other

Chemical-resistant work clothes. Protective shoes.

Environmental exposure controls

No data available.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Form/Colour
liquid
colourless
Odour
characteristic
0.1 (b
Odour threshold
No data available
pH value
No data available
Boiling point / boiling range
No data available
Melting point / melting range
No data available
Decomposition point / decomposition range
No data available

Dropping point			
Value	<	-18	°C
	•		



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| Source | supplier

Flash point				
Value	>	190	°C	
Source	supplier			

 Auto-ignition temperature

 Source
 supplier

 Comments
 Product is not selfigniting.

Oxidising properties

No data available

Explosive properties

This product is not explosive. In and after use danger of production of inflammable compounds.

Flammability (solid, gas)

No data available

Lower flammability or explosive limits

No data available

Upper flammability or explosive limits

No data available

Vapour pressure

No data available

Vapour density
No data available

INO Gata available

Evaporation rate
No data available

TTO Gata available

Relative density

No data available

DensityValue0,87g/cm³Reference temperature20°CSourcesupplier

Solubility in water

Source supplier Comments insoluble

Solubility(ies)

No data available

Part	Partition coefficient: n-octanol/water						
No	Substance name		CAS no.		EC no.		
1	Phenol, isopropylated, phosphate (3:1)		68937-41-7		273-066-3		
log I	Pow	4,92	-	5,17			
Sou	rce	ECHA					

Viscosity		
Value	21	mm²/s
Reference temperature	40	°C
Source	supplier	

Solvent content			
Value	0	%	

9.2 Other information

Other information	
No data available.	

SECTION 10: Stability and reactivity



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10.1 Reactivity

No data available.

10.2 Chemical stability

Stable under recommended storage and handling conditions (See section 7).

10.3 Possibility of hazardous reactions

Dangerous reactions are not to be expected when handling product according to its intended use.

10.4 Conditions to avoid

Heat, naked flames and other ignition sources.

10.5 Incompatible materials

Oxidizing agents

10.6 Hazardous decomposition products

No data available.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acu	Acute oral toxicity						
No	Substance name		CAS no.		EC no.		
1	Phenol, isopropylated, phosphate (3:1)		68937-41-7		273-066-3		
LD5	0	>		5000	mg/kg bodyweight		
Spe	cies	rat					
Sou	rce	ECHA					
2	2-(2-heptadec-8-enyl-2-imidazolin-1-yl)et	hanol	95-38-5		202-414-9		
LD5	0			1265	mg/kg bodyweight		
Spe	cies	rat					
Meth	nod	OECD 401					
Sou	rce	ECHA					

Acu	Acute dermal toxicity				
No	Substance name	CAS no.		EC no.	
1	Phenol, isopropylated, phosphate (3:1)	68937-41-7		273-066-3	
LD5	0	>	10000	mg/kg bodyweight	
Spe	cies	rabbit			
Meth	nod	EPA 16 CFR 1500.40			
Sou	rce	ECHA			

Acu	Acute inhalational toxicity					
No	Substance name		CAS no.		EC no.	
1	Phenol, isopropylated, phosphate (3:1)		68937-41-7		273-066-3	
LC5	0	>		200	mg/l	
Dura	ation of exposure			4	h	
State	e of aggregation	Vapour				
Spe	cies	rat				
Sou	rce	ECHA				

Skir	Skin corrosion/irritation						
No	Substance name		CAS no.		EC no.		
1	Phenol, isopropylated, phosphate (3:1)		68937-41-7		273-066-3		
Spe	cies	rabbit					
Sou	rce	ECHA					
Eval	luation	non-irritant					
2	2-(2-heptadec-8-enyl-2-imidazolin-1-yl)et	hanol	95-38-5		202-414-9		
Dura	ation of exposure			4	h		
Spe	cies	rabbit					
Meth	nod	OECD 404					
Sou	rce	ECHA					
Eval	luation	corrosive					



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Seri	Serious eye damage/irritation					
No	Substance name	CASı	10.	EC no.		
1	Phenol, isopropylated, phosphate (3:1)	68937	'-41-7	273-066-3		
Spe	cies	rabbit				
Sou	rce	ECHA				
Eval	luation	non-irritant				

Respiratory or skin sensitisation

No data available

Ger	m cell mutagenicity		
No	Substance name	CAS no.	EC no.
1	Phenol, isopropylated, phosphate (3:1)	68937-41-7	273-066-3
Sou	rce	ECHA	
Evaluation/classification Based on available data, the classification criteria are not met.			n criteria are not met.

Reproduction toxicity					
No	Substance name	CAS no. EC no.			
1	Phenol, isopropylated, phosphate (3:1)	68937-41-7 273-066-3			
Rou	te of exposure	oral			
Species		rats (male/female)			
Method		OECD 421			
Source		ECHA			
Eval	luation/classification	Based on available data, the classification criteria are met.			

Carcinogenicity No data available

STOT - single exposure

No data available

STO	T - repeated exposure			
No	Substance name	CAS n	0.	EC no.
1	Phenol, isopropylated, phosphate (3:1)	68937-	41-7	273-066-3
Rou	te of exposure	oral		
NOE	C C	<	25	mg/kg
Dura	ation of exposure		13	week/s
Targ	et organ	adrenal gland		
Meth	nod	OECD 408		
Soul	ce	ECHA		
Effe	ots	May cause damage t	o organs through p	rolonged or repeated
		exposure		
2	2-(2-heptadec-8-enyl-2-imidazolin-1-yl)et	hanol 95-38-	5	202-414-9
Rou	te of exposure	oral		
NOA	EL		20	mg/kg bw/d
Spec	cies	rat		
Targ	et organ	gastro-intestinal tract	, thymus	
Meth	nod	OECD 422		
Soul	ce	ECHA		

Aspiration hazard	
No data available	

SECTION 12: Ecological information

12.1 Toxicity

Tox	Toxicity to fish (acute)					
No	Substance name		CAS no.		EC no.	
1	2-(2-heptadec-8-enyl-2-imidazolin-1-yl)et	hanol	95-38-5		202-414-9	
LC5	0	0,25	-	0,37	mg/l	
Dura	ation of exposure			96	h	
Spe	cies	Danio rerio				
Meth	nod	OECD 203				
Sou	rce	ECHA				



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To	xicity	to	fish	۱ ((chronic)	
					•	1

No data available

Tox	Toxicity to Daphnia (acute)							
No	Substance name		CAS no.		EC no.			
1	2-(2-heptadec-8-enyl-2-imidazolin-1-yl)et	hanol	95-38-5		202-414-9			
EC5	50			0,163	mg/l			
Dura	ation of exposure			48	h			
Species		Daphnia m	agna					
Method		OECD 202						
Sou	rce	ECHA						

Toxicity to Daphnia (chronic)

No data available

Toxi	Toxicity to algae (acute)						
No	Substance name	C	AS no.		EC no.		
1	2-(2-heptadec-8-enyl-2-imidazolin-1-yl)et	hanol 9	5-38-5		202-414-9		
EC5	0			0,03	mg/l		
Dura	ation of exposure			72	h		
Species		Desmodesmus	subspicatus				
Method		OECD 201					
Soul	rce	ECHA					

Tox	Toxicity to algae (chronic)							
No	Substance name		CAS no.		EC no.			
1	2-(2-heptadec-8-enyl-2-imidazolin-1-yl)et	hanol	95-38-5		202-414-9			
NOE	EC			0,011	mg/l			
Dura	ation of exposure			72	h			
Species		Green algae						
Meth	hod	OECD 201						
Sou	rce	ECHA						

Bacteria toxicity No data available

12.2 Persistence and degradability

Biod	Biodegradability							
No	Substance name	CAS no.		EC no.				
1	2-(2-heptadec-8-enyl-2-imidazolin-1-yl)et	hanol 95-38-5		202-414-9				
Туре	e	aerobic biodegradation						
Valu	ie		1	%				
Dura	ation		28	day(s)				
Meth	nod	OECD 301 B						
Source		ECHA						
Eval	uation	not readily biodegradable	le					

12.3 Bioaccumulative potential

Biod	Bioconcentration factor (BCF)						
No	Substance name		CAS no.		EC no.		
1	2-(2-heptadec-8-enyl-2-imidazolin-1-yl)et	hanol	95-38-5		202-414-9		
BCF			2	2,57			
Meth	nod	QSAR					
Source		ECHA					

Part	Partition coefficient: n-octanol/water							
No	Substance name		CAS no.		EC no.			
1	Phenol, isopropylated, phosphate (3:1)		68937-41-7		273-066-3			
log F	Pow	4,92	-	5,17				
Source		ECHA						

12.4 Mobility in soil

No data available.



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12.5 Results of PBT and vPvB assessment

No data available.

12.6 Other adverse effects

No data available.

12.7 Other information

Other information

Do not discharge product unmonitored into the environment.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Dispose of according to all applicable regulations upon consultation of the local competent authorities and the disposer in a suitable and authorised disposal facility.

Allocation of a waste code number, according to the European Waste Catalogue, should be carried out in agreement with the regional waste disposal company.

Packaging

Residuals must be removed from packaging and when emptied completely disposed of in accordance with the regulations for waste removal. Incompletely emptied packaging must be disposed of in the form of disposal specified by the regional disposer.

SECTION 14: Transport information

14.1 Transport ADR/RID/ADN

The product is not subject to ADR/RID/ADN regulations.

14.2 Transport IMDG

The product is not subject to IMDG regulations.

14.3 Transport ICAO-TI / IATA

The product is not subject to ICAO-TI / IATA regulations.

14.4 Other information

No data available.

14.5 Environmental hazards

Information on environmental hazards, if relevant, please see 14.1 - 14.3.

14.6 Special precautions for user

No data available.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not relevant

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture EU regulations

Regulation (EC) No 1907/2006 (REACH) Annex XIV (List of substances subject to authorisation)

According to the data available and/or specifications supplied by upstream suppliers, this product does not contain any substances considered as substances requiring authorisation as listed on Annex XIV of the REACH regulation (EC) 1907/2006.

REACH candidate list of substances of very high concern (SVHC) for authorisation

According to available data and the information provided by preliminary suppliers, the product does not contain substances that are considered substances meeting the criteria for inclusion in annex XIV (List of Substances Subject to Authorisation) as laid down in Article 57 and article 59 of REACH (EC) 1907/2006.

Regulation (EC) No 1907/2006 (REACH) Annex XVII: RESTRICTIONS ON THE MANUFACTURE, PLACING ON THE MARKET AND USE OF CERTAIN DANGEROUS SUBSTANCES, PREPARATIONS AND ARTICLES



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The product is considered being subject to REACH regulation (EC) 1907/2006 annexe

No 3

XVII.

Directive 2012/18/EU on the control of major-accident hazards involving dangerous substances

This product is not subject to Part 1 or 2 of Annex I.

Other regulations

Adhere to the national sanitary and occupational safety regulations when using this product.

15.2 Chemical safety assessment

A chemical safety assessment has not been carried out for this mixture.

SECTION 16: Other information

Sources of key data used to compile the data sheet:

Regulation (EC) No 1907/2006 (REACH), 1272/2008 (CLP) as amended in each case.

EC Directives 2000/39/EC. 2006/15/EC. 2009/161/EU

National Threshold Limit Values of the corresponding countries as amended in each case.

Transport regulations according to ADR, RID, IMDG, IATA as amended in each case.

The data sources used to determine physical, toxic and ecotoxic data, are indicated directly in the corresponding chapter.

Full text of the H- and EUH- phrases drawn up in sections 2 and 3 (provided not already drawn up in these sections)

H302 Harmful if swallowed.

H304 May be fatal if swallowed and enters airways.
H314 Causes severe skin burns and eye damage.

H318 Causes serious eye damage.

H361fd Suspected of damaging fertility. Suspected of damaging

the unborn child.

H373 May cause damage to organs through prolonged or repeated exposure

H373o May cause damage to organs through prolonged or repeated exposure if swallowed.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.
 H413 May cause long lasting harmful effects to aquatic life.

Department issuing safety data sheet

UMCO GmbH - D-21107 Hamburg, Georg-Wilhelm-Strasse 187, Tel.: +49(40)555 546 300, Fax: +49(40)555 546 357, e-mail: umco@umco.de

This information is based on our present knowledge and experience.

The safety data sheet describes products with a view to safety requirements.

It does not however, constitute a guarantee for any specific product properties and shall not establish a legally valid contractual relationship.

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